



BOURDON
The Original by Baumer



Main Features

- Excellent repeatability
- Dead band adjustment for regulation
- Fix dead band for control and alarm
- Capillary 1 to 20 meters

Applications

- Power generation safety equipment

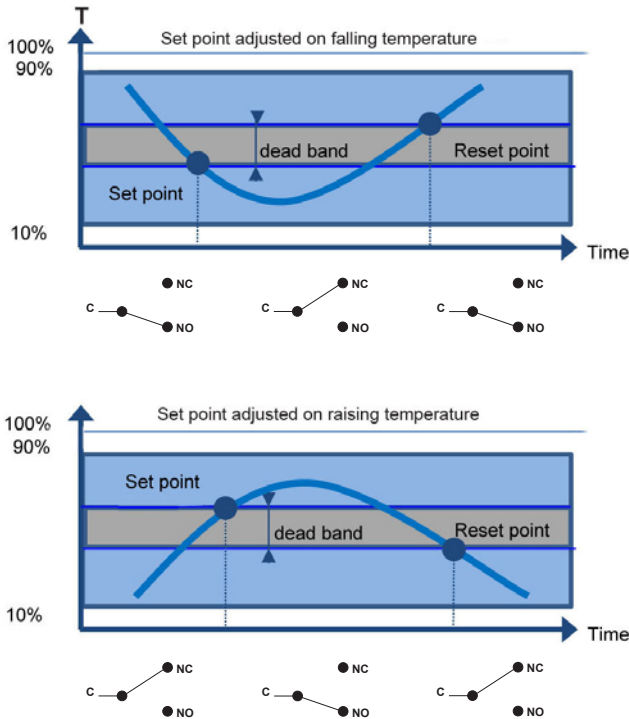
Technical Data

Temperature range	-46 ... 0°C to 200 ... 270°C	Case	Black Zamak
Temperature	Process : -46 ... +270°C Ambient : -30 ... +55°C Storage : -40 ... +55°C	Mounting	Wall mounting bracket
Repeatability	± 1% F.S. @ constant temperature cycle	Ground connection	Via internal terminal block
CE conformity	Low Voltage Directive LVD 2006/95/EC	Electrical connection	Terminal block with plastic cable gland for Ø 7 to 10.5 mm
Protection rating	IP 66 (EN 60529)	Electrical function	See ordering code details on page 5
Process connection	RTA : Copper alloy RTN : Stainless steel 1.4404 (316L)	Adjustment	2 external adjustment screws on top of the case for set point and dead band
Bulb	RTA : Copper alloy RTN : Stainless steel 1.4404 (316L)		
Capillary	RTA : Copper alloy RTN : Stainless steel 1.4404 (316L) For types of protection see ordering details on page 5		
Scale	Internal. Accuracy on reading ± 5% FS		
Cover	Zamak blue painted Captive stainless steel screws		

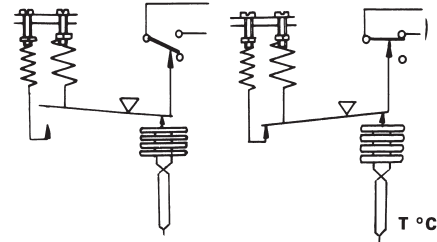
Options

Customer specific set point adjustment	Code SETP
Mounting on 2" pipe	Code 0407
Stainless steel tag plate and wire	Code 9941
Lead seal of the adjustment screws	Code 8990
Nuclear cleanliness (RTN only)	Code 0838
Electrical connection : stainless steel connector (Souriau)	Code 2298
Mobile plug for stainless steel connector (Souriau)	Code 2249

Principle



A vapour filled flexible sensing element actuates a microswitch by means of a lever. The set point is adjusted by means of a compressible spring installed in opposition.



Set point and reset point must be between 10% and 90% of the selected scale.

Standard factory adjustment

Setpoint at 50% of the scale on falling temperature

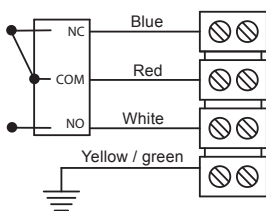
Customer specific factory adjustment (option SETP)

The following specifications have to be given with the order:

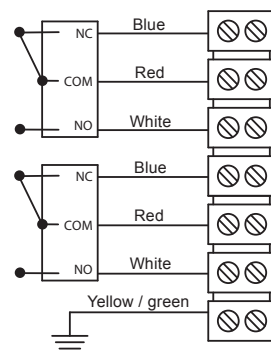
- Setpoint value
- Adjustment on falling or raising temperature
- Dead band value when using an adjustable dead band switch

Electrical connections

1 SPDT



2 SPDT



Micro switches characteristics

Switch code	N (T)	A (B)	M (K)	C (W)	E (F)	H	D (V)	J
Type	Tropicalized	Standard	Gold contact	Hermetic	Ultra sensitive	Manual reset	Ultra sensitive Hermetic	Manual reset
6 Vdc	0.1 ... 8 A	0.4 ... 15 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	N/A	0.4 ... 4 A	N/A
12 Vdc	0.1 ... 8 A	0.4 ... 15 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	N/A	0.4 ... 4 A	N/A
24 Vdc	0.1 ... 8 A	0.4 ... 6 A	10 ... 50 mA	5 mA ... 4 A	0.4 ... 1 A	0.1 ... 8 A	0.4 ... 4 A	0.1 ... 8 A
30 Vdc	0.1 ... 8 A	0.4 ... 6 A	10 ... 50 mA	5 mA ... 3 A	0.4 ... 1 A	0.1 ... 8 A	0.4 ... 2 A	0.1 ... 8 A
48 Vdc	0.1 ... 8 A	0.4 ... 6 A	10 ... 50 mA	5 mA ... 3 A	N/A	0.1 ... 8 A	N/A	0.1 ... 8 A
110 Vdc	N/A	0.1 ... 0.5 A	10 ... 50 mA	5 mA ... 1 A	N/A	N/A	N/A	N/A
220 Vdc	N/A	0.1 ... 0.25 A	10 ... 50 mA	5 mA ... 0.5 A	N/A	N/A	N/A	N/A
115 Vac	0.1 ... 10 A	0.4 ... 15 A	10 ... 50 mA	50 mA ... 3 A	0.4 ... 10 A	0.1 ... 10 A	N/A	0.1 ... 10 A
250 Vac	0.1 ... 5 A	0.2 ... 15 A	10 ... 10 mA	50 mA ... 2.5 A	0.2 ... 10 A	0.1 ... 5 A	N/A	0.1 ... 5 A
Dielectric rigidity between contacts and ground	2000 V	2000 V	2000 V	1500 V	2000 V	2000 V	1000 V	2000 V

Adjustable ranges

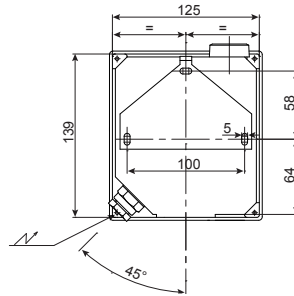
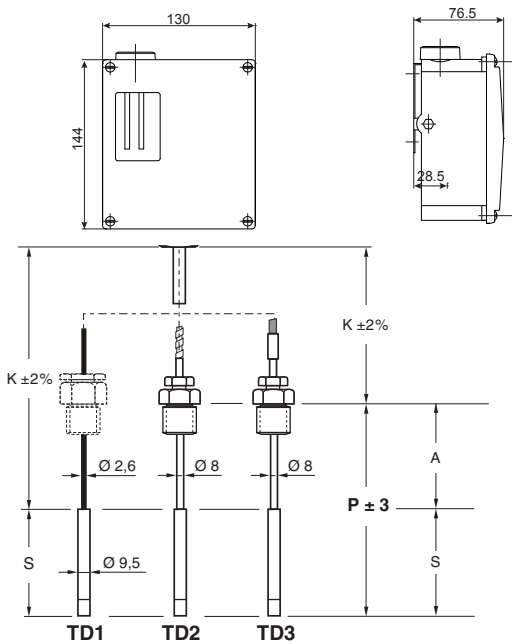
Scale	T _{Max} accidental	Code	Micro-switch dead band ¹⁾									
			Adjustable dead band				Fixed dead band					
			N (T*)	A (B*)	M (K*)	C (W*)		E (F*)		H	D (V*)	J
°C		10%	90%	10%	90%	10%	90%	10%	90%	°C		
-46 ... 0	40	400	4 - 9	2 - 9	8 - 12	4 - 12	1.5	0.8	5	2.5		
-20 ... 20	60	401	3 - 8	1.5 - 6	6 - 10	4 - 10	1	0.5	4	2		
0 ... 45	60	402	4 - 9	2 - 9	7 - 12	4 - 12	1.5	0.7	5	2.5		
40 ... 120	145	403	5 - 16	3 - 16	10 - 20	6 - 20	2	1.2	6	4		
100 ... 160	180	414	5 - 12	3 - 12	9 - 15	5 - 15	2	1	6	3		
20 ... 80	100	415	5 - 12	3 - 12	9 - 15	5 - 15	2	1	6	3		
160 ... 250	290	406	6 - 18	4 - 18	11 - 22	7 - 22	2.5	1.2	8	4.5		
70 ... 150	175	408	5 - 16	4 - 16	10 - 20	6 - 20	2	1	6	4		
130 ... 190	210	412	5 - 12	3 - 12	9 - 15	5 - 15	2	1	6	3		
200 ... 270	290	413	5 - 12	3 - 12	9 - 15	5 - 15	2	1	6	3		

(*) For version with 2 microswitches lower values of the dead band must be multiplied x 1.5

¹⁾ The value of the dead band is depending on the value of the set point.

This table contains the dead band values for set point adjustment at 10% and 90% of the selected scale. For adjustable dead band the lower value corresponds to the dead band spring totally released and the higher corresponds to the dead band spring fully tensed. For other set points the dead band value can be calculated by linear interpolation between the values at 10% and 90%.

Dimensions (mm)



Minimum additional stem length (A_{min} /mm)

Connection	TD1	TD2	TD3
Without	0	0	0
G1/2	0	18	18
1/2 NPT	0	21	21

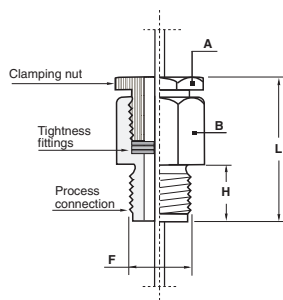
- S** = Bulb length (temperature sensitive part, see tables below)
- A** = Additional stem length
Minimum additional length A_{min} depends on type of capillary and process connection (see table above)
For version TD1 there is no additional stem length ($A=0$).
The sliding connection is mounted on the capillary.
- P** = Immersion length ($P = S + A$)
- P_{min}** = Minimum immersion length ($P_{min} = S + A_{min}$)
- K** = Capillary length

Bulb length (S) according to the capillary length (K) and the temperature range (code)

Bulb Ø 14 mm	Code	400	401	402	403	408	412	413	414	415
K = 0 ... 2 m	S / mm	80	80	80	80	80	80	80	80	80
K = 3 ... 7 m	S / mm	100	100	100	100	100	100	100	100	100
K = 8 ... 16 m	S / mm	150	150	150	150	150	150	150	150	150
K = 17 ... 20 m	S / mm	180	180	180	180	180	180	—	180	180

Bulb Ø 9.5 mm	Code	400	401	402	403	408	412	413	414	415
K = 0 ... 2 m	S / mm	155	155	155	155	155	155	155	155	155
K = 3 ... 7 m	S / mm	200	200	200	200	200	200	200	200	200
K = 8 ... 16 m	S / mm	300	300	300	300	300	300	300	300	300
K = 17 ... 20 m	S / mm	370	370	370	370	370	370	—	370	370

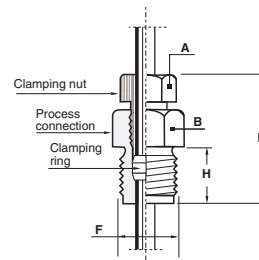
Stainless steel sliding male connection (TD1)



Thread and sizes		
F	G 1/2	1/2 NPT
H	18	21
L	43	46
A	27/flat	27/flat
B	27/flat	27/flat

Waterproof after tightening mounted on the capillary.

Stainless steel sliding male connection (TD2/3)



Thread and sizes		
F	G 1/2	1/2 NPT
H	18	21
L	36	40
A	17/flat	17/flat
B	23/flat	23/flat

After tightening of the clamping nut, the stem is fixed in the process connection. Tight up to 40 bar.

Ordering details RTNA4 - RTAA4

		RT	-	A	.	4xx	.				/
Model		RT	-	A	.	4xx	.				/
Industrial temperature switch		RT	-	A	.	4xx	.				/
Type of the bulb											
Copper alloy bulb and capillary				A							
Stainless steel bulb and capillary				N							
Approval											
Standard version without ATEX approval				A							
Type of micro switches											
Deadband											
1 SPDT standard changeover switch				Adjustable		A					
2 SPDT standard changeover switch				Adjustable		B					
1 SPDT hermetically changeover switch				Adjustable		C					
2 SPDT hermetically changeover switch				Adjustable		W					
1 SPDT ultra sensitive changeover switch				Fix		E					
2 SPDT ultra sensitive changeover switch				Fix		F					
1 SPDT hermetically, ultra sensitive changeover switch				Fix		D					
2 SPDT hermetically, ultra sensitive changeover switch				Fix		V					
1 SPDT gold contact changeover switch				Adjustable		M					
1 SPDT tropicalized changeover switch				Adjustable		N					
1 SPDT changeover switch, manual reset, opening on raising pressure				Fix		H					
1 SPDT changeover switch, manual reset, opening on falling pressure				Fix		J					
Temperature range (°C)											
-46 ... 0						400					
-20 ... 20						401					
0 ... 45						402					
40 ... 120						403					
100 ... 160						414					
20 ... 80						415					
160 ... 250						406					
70 ... 150						408					
130 ... 190						412					
200 ... 270						413					
Type of capillary											
TD1				Stainless steel capillary without protection						1	
TD2				Stainless steel capillary with stainless steel protection						2	
TD3				Stainless steel capillary with stainless steel protection and PVC coating						3	
Capillary length (K)											
1 meter										1	
2 meters										2	
3 meters										3	
4 meters										4	
5 meters										5	
6 meters										6	
7 meters										7	
8 meters										8	
9 meters										9	
10 meters										A	
11 meters										B	
12 meters										C	
13 meters										D	
14 meters										E	
15 meters										F	
16 meters										G	
17 meters										H	
18 meters										J	
19 meters										K	
20 meters										L	
Immersion length (P)											
Immersion length (P) = Bulb length (S) + additional stem length (A)											
P = S + A _{min}				(A _{min} depends on type of capillary and process connection, for S and A _{min} see tables on page 4)						0	
P = 150 mm				(not for TD1)						3	
P = 160 mm				(not for TD1)						2	
P = 250 mm				(not for TD1)						4	
P = 400 mm				(not for TD1)						5	
P = 600 mm				(not for TD1)						6	
P = 1000 mm				(not for TD1)						D	
Bulb diameter											
Ø 14 mm (standard)										E	
Ø 9.5 mm										C	
Process connection											
Without											0
G1/2											3
1/2 NPT											6
Options to be added behind the / (see example below)											/

Ordering example with options

RT	-	A	A	A	.	400	.	1	1	2	E	3	/	0407	-	9941
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